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Achieving enhanced thermoelectric performance of Ca_{1-x-} _yLa_xSr_yMnO₃ *via* synergistic carrier concentration optimization and chemical bond engineering

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Abstract

In this work, we fabricate perovskite-type $Ca_{1-x-y}La_xSr_yMnO_3$ thermoelectric materials using co-precipitation method, followed by cold pressing and hot sintering. The La/Sr dual doping modifies chemical composition and bonding properties of CaMnO₃, resulting in improved electrical transport properties with tunable carrier concentration, carrier mobility and effective mass. Meanwhile, the phonon transport properties are also influenced, reflected by the reduced lattice thermal conductivity of Ca_{1-x-} $_yLa_xSr_yMnO_3$. As a result, Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃ shows significantly enhanced power factor up to 374 μ W·m⁻¹·K⁻² and figure of merit up to ~0.22 at 973 K, which is ~144% higher than those of pristine CaMnO₃. This study rationalizes a potential strategy to improve the thermoelectric performance of CaMnO₃-based materials.

Key words: CaMnO₃; thermoelectric; dual doping; chemical bond engineering

1. Introduction

The increasing consumption of fossil fuels and the deteriorating environmental pollution have driven researchers to explore alternative and sustainable energy-supply technologies [1-3]. Thermoelectric materials and devices enable the direct conversion between heat and electricity [4], showing great potential in improving energy efficiency and recovering waste heat from diverse heat sources. Their conversion efficiency is dominated by the dimensionless figure-of-merit (zT) [5-8], defined as $zT = S^2 \sigma T/\kappa$, where S, σ , κ and T are the Seebeck coefficient, electrical conductivity, thermal conductivity and absolute temperature, respectively. Accordingly, an ideal thermoelectric material relies on a large power factor ($PF = S^2\sigma$) and a low κ , while PF and κ are strongly coupled by the carrier concentration (n).

Currently, thermoelectric materials with zT values exceeding 1 have been extensively obtained [3, 9-15]. However, the high cost, instability in air atmosphere or toxicity may limit their applications [16-18]. Oxides-based thermoelectric ceramics with advantages of chemical and structural stability, low cost and low toxicity have been regarded as potential thermoelectric materials for applications above 800 K [19, 20]. As one of the promising candidates, n-type perovskite CaMnO₃ with intrinsically high |*S*| (550 µV K⁻¹ at room temperature) has received much interest due to its unique structure, magnetic and topological properties [21-30]. However, its high electrical resistivity (ρ) and κ lead to low zT values. Previous studies have revealed that the substitutions of trivalent rare earth elements such as La, Ce or Pr on the Ca-site of CaMnO₃ can simultaneously reduce ρ and κ , along with a moderate decrease of |*S*| [3133]. Moreover, theoretical calculations [34, 35] indicate that Sr-doping can contribute to larger effective mass of carriers (m^*), enhanced density of states (DOS) near the Fermi level, and complicated phonon frequency modes, which is essential to optimize the thermoelectric parameters of CaMnO₃. Therefore, applying a dual doping strategy of rare earth elements and Sr on CaMnO₃ could be a key to achieve synergistically improved thermoelectric properties.

In this work, based on co-precipitation, cold pressing and hot sintering methods, we obtained significantly enhanced zT of CaMnO₃ by dual doping La/Sr on Ca²⁺ sites to increase *PF* and reduce the lattice thermal conductivity (κ_1), and an in-depth understanding of how these dopants affect the thermoelectric transport properties has been achieved by combining experimental analyses and first-principles calculations. It is confirmed that La doping can effectively increase *n*, and an optimized *PF* can be obtained at 973 K in Ca_{0.98}La_{0.02}MnO₃. Introducing Sr into Ca_{0.98}La_{0.02}MnO₃ can manipulate *n*, therefore, increase σ along with moderately decreased *S*, leading to further increased *PF*. The decoupling of electrical transport properties is mainly attributed to the increased carrier effective mass (m^*) and carrier mobility (μ) *via* modifying the chemical bonds and electrical band structure. Additionally, the dual doping of La/Sr could enhance the phonon scattering, decreasing κ_1 of CaMnO₃. Ultimately, a *zT* of 0.22 at 973 K is achieved in Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃, which is 144% higher than that of pristine CaMnO₃.

2. Methods

2.1 Experimental methods

Polycrystalline Ca_{1-x-v}La_xSr_vMnO₃ precursor powders were prepared by a chemical coprecipitation method. All starting materials in analytical grade were purchased from Kelong Chemical Co. Ltd (Chengdu) without any further purification. Specifically, 0.05 mol MnCl₂·4H₂O (99.7%), varied amounts of CaCl₂ (99.7%), SrCl₂·6H₂O (99.7%), and La(NO₃)₃·6H₂O (99.7%), were dissolved in 200 ml deionized water with stoichiometric ratios (for achieving Ca_{1-x-y}La_xSr_yMnO₃). Then 0.5 mol L⁻¹ Na₂CO₃ (99.8%) aqueous solution as the precipitant were added to the mixed solutions in drops until the pH value reached 8. Those solutions were continuously stirred at 353 K for 2 h until Ca²⁺, Sr²⁺, Mn²⁺ and La³⁺ ions had been completely precipitated. The precipitate was dried in air at 393 K and then manually ground, followed by a calcine process in a Muffle furnace at 1173 K for 12 hours to obtain Ca_{1-x-v}La_xSr_vMnO₃ powders. Then all as-synthesized powder samples were cold-pressed into 15 mm diameter pellets under a pressure of 70 MPa and then sintered in a Muffle furnace at 1573 K for 12 h. The density d of the as-sintered pellets was measured by the Archimedes method. The theoretical density of a specific composition was calculated by the formula $d_{\text{theo}} = 4 \text{M NA}^{-1} \text{ V}^{-1}$, where M, NA and V are the molecular weight (g·mol⁻¹), the Avogadro's constant (6.02 \times 10²³ mol⁻¹) and the cell volume from Rietveld analysis (cm⁻³), respectively. The M are calculated based on the compositions of Ca1-x-vLaxSrvMnO3, and the according values of cell volume (V) are obtained from XRD Rietveld refinement results. Thus, relative density (d_{rel}) is determined by $d_{rel} = d/d_{theo} \times 100\%$.

Powder X-ray diffraction (XRD) analysis was carried out by a diffractometer

(XRD-6100, Shimadzu) with Cu-K α radiation ($\lambda = 0.15418$ nm) over 20°-70°. X-ray photoelectron spectroscopy (XPS, Escalab 250Xi, Thermo Fisher Scientific) analysis was applied to study the bonding states of the samples. The morphologies of all samples were investigated by using field emission scanning electron microscopy (SEM, S-4800, Hitachi) attached with an Energy-dispersive X-ray spectroscopy (EDS).

The as-sintered pellets were cut into square sheets (~ 10 mm × 10 mm × 2 mm) for measuring the thermoelectric properties. All the thermoelectric properties were measured perpendicular to pressing direction. *S* and σ were measured on a commercial equipment (CTA-5, Cryoall) from 320 K to 973 K. The room-temperature Hall carrier concentration ($n_{\rm H}$), Hall mobility ($\mu_{\rm H}$), Hall coefficient ($R_{\rm H}$) were measured by Van der Pauw method (VDP6800, Sadhudesign) under a reversible magnetic field of 1.5 T. The thermal diffusivity (*D*) was evaluated by a laser flash method (LFA 457, Netzsch Instrument). The specific heat capacity ($C_{\rm p}$) was estimated according to Dulong-Petit law, which can be described as $C_{\rm p}=3NR/M$, where *N* is the number of atoms per formula unit, *M* is the molecular weight and *R* is the universal gas constant (8.314 J mol⁻¹ K⁻¹) [36]. κ was calculated by the equation $\kappa = DC_{\rm p}d$. The uncertainties of all measurements were less than 5%, and uncertainties of *PF*, κ and *zT* were less than 20%.

2.2 Computational methods

In this work, the calculations were based on G-type anti-ferromagnetic cells with orthorhombic symmetry. The 2 × 1 × 2 supercells (expansion of *Pnma* 5.3193 Å × 7.4148 Å × 5.2093 Å with $\alpha = \beta = \gamma = 90^{\circ}$), namely Ca₄Mn₄O₁₂ for CaMnO₃ and

Ca₁₄LaSrMn₁₆O₄₈ for Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃, were first built and relaxed. Calculations with the projector augment wave (PAW) approach and generalized gradient approximations (GGA) based on density functional theory (DFT) was performed on the Vienna Ab-initio Simulation Package (VASP). The GGA in the form of Perdew-Burke-Ernzerhof (PBE) functional with the inclusion of the Hubbard energy item using the Liechtenstein approaches (U = 2 eV and J = 1 eV since the exchange interaction is poorly screened in solids [37, 38], as suggested by previous studies [39, 40]) for treating on-site Coulomb interactions on Mn *d* electrons were used for pseudo atomic calculation for Ca_sv, Sr_sv Mn_pv, O and La. The cutoff energy for plane wave expansion of the wave function was set at 350 eV. The convergence criteria for total energy calculation and ion relaxation of all the forces between atoms are 0.0001 eV and 0.01 eV/Å, respectively. For the density of states (DOS) calculation, Brillouin zone is sampled with 5 × 3 × 5 Monkhorst-Pack grids.

3. Results and discussion

Fig. 1a and 1b show XRD patterns of as-synthesized $Ca_{1-x-y}La_xSr_yMnO_3$ powders and as-sintered bulk samples. All the XRD peaks can be well-indexed as the orthorhombic perovskite phase with *Pnma* space group (confirmed by PDF#89-0666), indicating that the CaMnO₃-based materials are successfully synthesized and there is no phase change after sintering. Table 1 summarizes the lattice parameters of all sintered samples from Rietveld refinement of XRD patterns in Fig. S1. As can be seen, substituting Ca by La and Sr almost linearly expands the *a*, *b*, and *c* values of CaMnO₃, because the ionic radii of both La³⁺ (1.216 Å) and Sr²⁺ (1.26 Å) are larger than that of Ca²⁺ (1.12 Å) [41].



The lattice parameter of c does not change monotonously because of acceptable fluctuations in XRD refinement calculations.

Fig. 1. XRD patterns of $Ca_{1-x-y}La_xSr_yMnO_3$ (a) as-synthesized powders and (b) assintered bulk samples. (c) XPS survey spectra and (d) high-resolution Mn $2p_{3/2}$ XPS spectra of $Ca_{1-x-y}La_xSr_yMnO_3$ (x = 0, y = 0; x = 0.02, y = 0; x = 0.02, y = 0.05).

To investigate the evolution of chemical compositions and bonding states after La and Sr doping, XPS survey and high-resolution scans of Mn $2p_{3/2}$ peaks of Ca_{1-x-} _yLa_xSr_yMnO₃ (x=0, y=0; x=0.02, y=0; x=0.02, y=0.05) were performed and the corresponding spectra are shown in Fig. 1c and 1d, respectively. From Fig. 1c, Mn 2p, O 1s and Ca 2p peaks are strong in all three samples, while La 3d peaks are difficult to be observed because La 3d peaks overlap with Mn_{LM1} peaks, and Sr 3d peaks can be observed in $Ca_{0.93}La_{0.02}Sr_{0.05}MnO_3$. By comparing the relative areas of de-convoluted Mn 2p peaks (Fig. 1d), we can see that the valance states of Mn are clearly affected by the La and Sr doping, while Mn^{3+}/Mn^{4+} ratios in CaMnO₃, $Ca_{0.98}La_{0.02}MnO_3$ and $Ca_{0.93}La_{0.02}Sr_{0.05}MnO_3$ are calculated to be 0.40, 0.48 and 0.85, respectively. In other words, the partial substitution of Ca^{2+} by La^{3+}/Sr^{2+} can induce the conversion of Mn^{4+} into Mn^{3+} , which can enhance the transport of electrons by hopping mechanism [42]. The ionic radius of Sr^{2+} is larger than La^{3+} , leading to a relaxed structure distortion, which will significantly change the carrier concentration and carrier mobility (discussed later). Thus, further doping with isovalent Sr^{2+} influence the $Mn^{3+}/Mn4^{+}$ ratio more obviously than electron-donor doping.

Sam	ple ID	a (Å)	<i>b</i> (Å)	<i>c</i> (Å)	Volume	Relative
х	у				(Å ³)	Density (%)
0	0	5.282	7.463	5.272	207.82	91.1
0.01	0	5.284	7.466	5.277	208.18	91.5
0.02	0	5.286	7.468	5.286	208.67	93.2
0.03	0	5.288	7.469	5.275	208.34	94.6
0.05	0	5.293	7.480	5.288	209.36	95.9
0.02	0.02	5.280	7.466	5.293	208.65	93.7
0.02	0.03	5.288	7.467	5.278	208.40	97.0
0.02	0.04	5.289	7.472	5.280	208.66	96.3
0.02	0.05	5.294	7.479	5.289	209.41	93.8

Table 1. Lattice parameters and relative densities of Ca_{1-x-y}La_xSr_yMnO₃.

SEM were used to characterize as-synthesized powders and as-sintered bulks of CaMnO₃, Ca_{0.98}La_{0.02}MnO₃ and Ca_{0.93}La_{0.02}Sr_{0.05}MnO₃ and the results are presented in Fig. 2. As shown in Fig. 2a-c, the pristine CaMnO₃ powder shows uniformly distributed

particle-like morphology with an average particle size of ~1 μ m, while the particles of Ca_{0.02}La_{0.98}MnO₃ and Ca_{0.93}La_{0.02}Sr_{0.05}MnO₃ have smaller sizes (< 0.5 μ m), indicating that the addition of La can inhibit the growth of CaMnO₃ grains [43]. However, after hot sintering, all samples have similar grain sizes (Fig. S2). From Fig. 2d-f, all the assintered samples are well-densified with high relative densities (Table 1). The existence of La and Sr can be further confirmed by EDS profiles (insets of Fig. 2d and f, respectively), which suggests that the real chemical compositions are very close to the nominal compositions. Also, from the EDS elemental maps (Fig. 2g), La and Sr are uniformly distributed in Ca_{0.92}La_{0.02}Sr_{0.05}MnO₃.



Fig. 2. SEM images of as-synthesized (a) CaMnO₃, (b) Ca_{0.98}La_{0.02}MnO₃ and (c)

 $Ca_{0.93}La_{0.02}Sr_{0.05}MnO_3$ powders; SEM images of polished as-sintered (d) $CaMnO_3$, (e) $Ca_{0.98}La_{0.02}MnO_3$ and (f) $Ca_{0.93}La_{0.02}Sr_{0.05}MnO_3$ bulks, the insets in (e) and (f) show the corresponding EDS profiles; (g) the corresponding EDS elemental maps of Ca, Mn, La and Sr from the same area in (f).

To theoretically examine the effects of La and Sr co-doping to the electrical transport properties of CaMnO₃, we calculated the partial density of states (PDOS) of intrinsic CaMnO₃ and Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃. Fig. 3a illustrates the schematic supercell of Ca₁₄LaSrMn₁₆O₄₈ (Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃), and the calculated PDOS of CaMnO₃ and Ca₁₄LaSrMn₁₆O₄₈ are plotted in Fig. 3b and c. As can be seen, Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃ shows a metallic conductive behavior while intrinsic CaMnO₃ is semi-conductive. It should be noted that DOS near Fermi level of Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃ is larger than that of pristine CaMnO₃, suggesting that La and Sr doped CaMnO₃ has heavier effective mass [44, 45]. These results indicate that La



Fig. 3. (a) The super cell of orthorhombic Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃, viewing from [001] direction; the PDOS of (b) CaMnO₃, (c) Ca_{0.88}La_{0.06}Sr_{0.06}MnO₃. The Fermi energy is set at 0 eV.

Fig. 4 plots temperature-dependent thermoelectric properties of Ca_{1-x-v}La_xSr_vMnO₃. As shown in Fig. 4a, σ of Ca_{1-x-v}La_xSr_vMnO₃ (x \leq 0.02, y = 0) increases with increasing the temperature, indicating the semi-conductive behavior ($d\sigma/dT > 0$), while the rest samples represent metallic conduction ($d\sigma/dT < 0$). This is because that the La/Sr dual doping leads to higher Mn^{3+}/Mn^{4+} ratios, and more electrons fill e_g orbitals, which can widen the $e_{\rm g}$ orbital to an itinerant band and then the transport behavior will become metallic-like [46]. σ of Ca_{1-x}La_xMnO₃ (x \geq 0.02) is markedly higher than that of the pristine CaMnO₃ (25.9 S·cm⁻¹ at 973 K), which is mainly due to the increased $n_{\rm H}$ (Table S1) by trivalent La³⁺ doping. The substitution of La³⁺ for Ca²⁺ can provide large numbers of electrons, increasing the Mn³⁺/Mn⁴⁺ ratio, and thus promote the hopping of electrons between Mn³⁺ and Mn⁴⁺ sites. In other words, free electrons are introduced into the e_g orbital to work as charge carriers in the Mn³⁺-O-Mn⁴⁺ framework, leading to reduced ρ [33]. However, the metallic conductivity of Ca_{1-x}La_xMnO₃ (x > 0.02) induces reduced |S| (Fig. 4b) and PF (Fig. 4c) at elevated temperature, indicating that the electrical properties of Ca_{0.98}La_{0.02}MnO₃ should be further optimized. To secure a good σ , Sr was introduced into Ca_{0.98}La_{0.02}MnO₃. Unlike La mono doping, doping Sr into $Ca_{1-x}La_xMnO_3$ (x = 0.02) not only increases n_H (Table 2), resulting in the conversion from semi-conductivity into metallic conductivity as discussed above, but also tunes the $\mu_{\rm H}$ via relaxing the lattice distortion. In perovskite-type AMO₃ (M = 3d transition metals), M3d-O2p hybridization mainly determines the electronic structure around Fermi level, thereby affecting the electrical properties [47]. The dual doping of La³⁺/Sr²⁺ in CaMnO₃ induces a structural distortion of the MnO₆ octahedron, altering

the Mn-O-Mn bond angles and the Mn-O bond lengths [48]. The degree of structural distortion can be evaluated by the tolerance factor $t = (r_A + r_O)/[\sqrt{2} * (r_B + r_O)]$, where r_A , $r_{\rm B}$ and $r_{\rm O}$ are the average ionic radii of A-site, B-site and O in perovskite ABO₃, respectively [42]. In this study, ionic radii of Shannon ($r_{Ca^{2+}} = 1.12$ Å, $r_{La^{3+}} = 1.216$ Å, $r_{\text{Sr}^{2+}} = 1.26 \text{ Å}, r_{\text{Mn}^{4+}} = 0.53 \text{ Å}, r_{\text{O}^{2-}} = 1.40 \text{ Å})$ have been used [41]. With increasing the Sr doping level, the *t* values of $Ca_{1-x-y}La_xSr_yMnO_3$ (x = 0.02, y = 0.02, 0.03, 0.04, 0.05) are calculated to be 0.9250, 0.9255, 0.9260, 0.9265, respectively, indicating a relaxed orthorhombic distortion [49]. In other words, the substitution of Ca^{2+} by Sr^{2+} relaxes the bending of Mn-O-Mn bonds, widening the bandwidth of conduction band, leading to a notably increased mobility of e_g electrons and a consequent increase of σ [48]. Increasing of Sr doping level can enhance the correlation of the $3d_{3z^2-r^2}$ orbital order of Mn³⁺, which reduces the number of the itinerant electrons [50]. Therefore, optimizing the chemical bonds of Mn-O-Mn by Sr doping can strongly modify both $n_{\rm H}$ and $\mu_{\rm H}$ of Ca_{1-x-y}La_xSr_yMnO₃ (x = 0.02, y = 0.02, 0.03, 0.04, 0.05).

Fig. 4b shows the measured *S* of Ca_{1-x-y}La_xSr_yMnO₃. Negative values can be observed from 323 K to 973 K, indicating the n-type nature of all samples. The |S|values of Ca_{1-x}La_xMnO₃ gradually decrease with increasing La doping level. This is attributed to the increased $n_{\rm H}$, which is in good agreement with previous studies [31, 33, 43]. However, the |S| values of Ca_{1-x-y}La_xSr_yMnO₃ (x = 0.02, y = 0.02, 0.03, 0.04, 0.05) exceed 230 µV K⁻¹ in spite of their high $n_{\rm H}$. To clarify the effect of Sr doping on |S|, we estimated m^* using the following equations [51-53]:

$$S = -\frac{k_B}{e} \left(\frac{\left(s + \frac{5}{2}\right) F_{s + \frac{3}{2}}(\eta)}{\left(s + \frac{3}{2}\right) F_{s + \frac{1}{2}}(\eta)} - \eta \right)$$
(1)

$$F_{s}(\eta) = \int_{0}^{\infty} \frac{x^{s}}{1 + e^{x - \eta}} dx$$
 (2)

$$n = 4\pi \left(\frac{2m^* k_B T}{h^2}\right)^{3/2} F_{\frac{1}{2}}(\eta)$$
(3)

where $k_{\rm B}$, *e*, *s*, $F_{\rm s}$, η and *h* are the Boltzmann constant, the elementary electric charge, the scattering parameter, the Fermi integral, the reduced chemical potential and the Planck constant, respectively. Ionized impurity scattering (s = 3/2) was assumed to be dominant in the calculation [51]. Table 2 lists obtained m^*/m_0 values, from which m^* decreases with increasing Sr content, attributed to the lager bandwidth caused by relaxing the octahedral distortion of the CaMnO₃ [33, 51]. To further understand the relatively high |S| values of the La/Sr dual-doped samples, we used $S = \frac{8\pi^2 k_B}{3eh^2}m^*T\left(\frac{\pi}{3n}\right)^{2/3}$ [54] to describe *S* since the $n_{\rm H}$ (> 10¹⁹ cm⁻³) of our dual-

doped samples are far larger than the estimated maximum critical concentration of degenerate CaMnO₃ ($n_c = 6.55 \times 10^{16} \text{ cm}^{-3}$) [55, 56]. It should be noted that S values are dominated by $m^*/n^{2/3}$ values while high σ largely depends on the weighed mobility $\mu(m^*)^{3/2}$ [45, 57]. A shown in Table 2, we can see that $m^*/n^{2/3}$ of Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃ is comparable to that of Ca_{0.98}La_{0.02}MnO₃, while $\mu(m^*)^{3/2}$ of Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃ is 83% higher than that of Ca_{0.98}La_{0.02}MnO₃. This means minimally decreased S and significantly enhanced *PF* can be obtained in Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃, which has been

verified in the observed high *PF* value (347 μ W·m⁻¹·K⁻²) of Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃ at

973 K.



Fig. 4. Temperature-dependent (a) electrical conductivity (σ), (b) Seebeck coefficient (S), (c) power factor (*PF*), (d) total thermal conductivity (κ), (e) lattice thermal

conductivity (κ_1) and (f) figure of merit (*zT*) of Ca_{1-x-y}La_xSr_yMnO₃.

Table 2. The measured Hall concentration $(n_{\rm H})$, Hall carrier mobility $(\mu_{\rm H})$, the calculated effective mass (m^*) , $m^*/n^{2/3}$, and the weighed mobility $(\mu(m^*)^{3/2})$ at room temperature for Ca_{1-x-y}La_xSr_yMnO₃ (x = 0.02; y = 0, 0.02, 0.03, 0.04, 0.05) samples.

Samp	ole ID	n _H	$\mu_{ m H}$		$m^*/n^{2/3}$	$\mu(m^*)^{3/2}$
х	у	$(10^{20}/\text{cm}^3)$	(cm ² /Vs)	$m^{*}(m_{0})$	$(m_0 10^{-14} \text{ cm}^2)$	$(m_0^{3/2} {\rm cm}^2 / {\rm Vs})$
0.02	0	0.85	2.08	0.87	4.50	1.69
0.02	0.02	1.54	1.67	1.15	4.00	2.06
0.02	0.03	1.25	2.33	1.10	4.40	2.69
0.02	0.04	0.92	3.72	0.88	4.32	3.07
0.02	0.05	0.88	5.35	0.80	4.04	3.83

 κ can be expressed as the sum of κ_1 and the electrical thermal conductivity (κ_e) as $\kappa = \kappa_1 + \kappa_e$. According to the Wiedemann-Franz's law, $\kappa_e = L_0 \sigma T$, where $L_0 = \pi^2 k_B 2/3e^2 = 2.45 \times 10^{-8} \text{ V}^2 \cdot \text{K}^{-2}$ is the Lorentz constant [58]. On this basis, Fig. 4d and 4e plots the calculated κ and κ_1 of Ca_{1-x-y}La_xSr_yMnO₃ (*D* was shown in Fig. S3a). As can be seen, κ declines gradually with increasing *T* and κ_1 is the predominant component in κ since the contribution of κ_e to κ is less than 10%. With stronger phonon scattering induced by La doping, the κ_1 values of Ca_{1-x}La_xMnO₃ decrease with the increasing La doping level, which is attributed to the enhanced crystallographic distortion and mass fluctuation strain [31, 59]. Further doping Sr into Ca_{0.98}La_{0.02}MnO₃ can introduce more point

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defects that strongly scatter short-wavelength phonons, which overwhelms the relaxed lattice distortion, leading to reduced κ_1 [48, 60]. Accordingly, $Ca_{0.94}La_{0.02}Sr_{0.04}MnO_3$ achieves a lowest κ_1 of 1.38 W·m⁻¹·K⁻¹ at 973 K, which is reduced by 42% compared to that of pristine CaMnO₃.

Consequently, we have successfully modified $n_{\rm H}$ and chemical bonding structures *via* La/Sr dual doping in CaMnO₃. This strategy can optimize the electrical transport properties and introduce point defects to obtain high σ , large |*S*| and low κ_1 . Benefiting from the synergistically optimized thermoelectric parameters, a maximum *zT* of 0.22 at 973 K is obtained in Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃, which shows good stability (Fig. S3b). This value is 120% and 144% higher than that of La-doped Ca_{0.98}La_{0.02}MnO₃ and pristine CaMnO₃ bulk, respectively (Fig. 4f). Also, such a synergistic strategy that combines carrier concentration optimization and chemical bond engineering leads to superior thermoelectric performance comparing to some other strategies [33, 48, 58, 61] involves La or Sr doping (Table S2).

4. Conclusion

In conclusion, we develop a synergistic La/Sr dual doping strategy to tune carrier concentration and chemical bonds of CaMnO₃-based thermoelectric materials. Our calculation and experimental results indicate that La/Sr dual doping can effectively relax the distortion of the MnO₆ octahedron and modify the band structure of CaMnO₃ to introduce electrons. In addition, La/Sr dual doping strengthens phonon scattering in Ca_{1-x-v}La_xSr_vMnO₃, which leads to reduced κ . Finally, a remarkably enhanced *zT* of

~0.22 is obtained in $Ca_{0.94}La_{0.02}Sr_{0.04}MnO_3$ at 973 K, which represents a 144% increasement than that of pristine CaMnO₃. Our study provides a feasible route to effectively control the carrier and phonon transport behavior for achieving high thermoelectric performance of CaMnO₃-based materials.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Graphical abstract:

Carrier concentration optimization and chemical bond engineering lead to synergistically enhanced thermoelctric properties of $Ca_{1-x-y}La_xSr_yMnO_{3.}$



Highlights

- Expounding the underlying mechanism of decoupling the thermoelectric parameters of CaMnO₃ via La/Sr dual doping.
- (2) Achieving carrier concentration optimization and chemical bond engineering of CaMnO₃ via a facile and well-controlled approach.
- (3) Obtaining a 144% enhanced zT in Ca_{0.94}La_{0.02}Sr_{0.04}MnO₃ compared to pristine CaMnO₃.